

## GOOD JOB SITE PRACTICE FOR INSTALLERS

MECHANICAL ANCHORS Used in Concrete



## TORQUE-CONTROLLED EXPANSION ANCHOR

## **PREPARATION**

**ENSURE THE** RIGHT **ANCHOR!** 





STRUCTURAL ANCHORS ARE VERY SENSITIVE TO INSTALLATION AND MUST BE INSTALLED ONLY IN CONJUNCTION WITH THE MANUFACTURER'S INSTALLATION INSTRUCTIONS AND DATA SHEET.



Check the overall conditions





**DO YOU HAVE** ALL THE RIGHT TOOLS?



DRILL











INSTALLATION

**DRILLING** 



MAKE SURE YOU PUT YOUR NEW DRILL BITS

 $h_0$ 



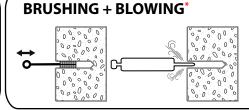
*\_\_\_\_\_*d₀ 90⁰ PERPENDICULAR!

**CHECK:** 

**DRILL DIAMETER** = d<sub>0</sub>

**HOLE DEPTH** =  $h_0$ 

HOLE **CLEANING** 





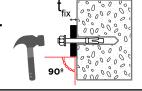
CLEAN! **POOR HOLE CLEANING IS DANGEROUS!** 

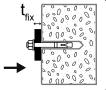
\* CHECK MANUFACTURER'S DATA SHEET

**TAPPING** 



**CHECK MANUFACTURER'S DATA SHEET** FOR THE MAXIMUM THICKNESS t<sub>fx</sub>





TIGHTENING





**MEASURE! TOO MUCH/LITTLE TORQUING IS DANGEROUS!**